

# PaintersChoice

## PC-40W

## WHITE URETHANE SEALER

PC-40W White Urethane Sealer is a premium quality, two component wet on wet sealer. This product offers good adhesion to properly prepared bare metal surfaces, and properly prepared automotive plastics. PC-40W Urethane Sealer can be applied over factory E-coat metal parts and previously painted surfaces. Provides superior flow and leveling prior to topcoating.



### Preparation

Wash area to be primed with soap and water to remove contaminants that solvent based cleaners cannot remove effectively. Wipe area clean with **PC-900 Pre Prep Wax & Grease Remover**. Sand Surface with 220-320 grit sandpaper to remove corrosion, and clean with **PC-800 Pre Paint Cleaner**.



### Sealer Application

Sand area with 600-800 grit sandpaper or use a fine scuff pad. Mix 4 parts **PC-40W White Urethane Sealer** with 1 part **PC-40A Activator**. Mix thoroughly, do not shake. Apply 1 wet coat. Allow no more than 30 minute flash time before topcoating. PC-40 White, Black, and Grey Sealers can be mixed together to achieve proper shading. PC-40 Urethane Sealer may be tinted up to 25% with base coat toners.



### Plastic Application

**PC-40W White Urethane Sealer** may be used on most properly prepared automotive plastics. Should not be used on polypropylene or polyethylene plastics. When coating these type plastics, it is recommended to use **PC-801 Adhesion Promoter** first. When refinishing automotive plastic parts off of the vehicle, it is recommended to use a flex additive. If plastic parts are on the vehicle, no flex additive is required. **Caution, do not use PC-50 Epoxy Primer/Sealer over the top of PC-40 Urethane Sealer.**



**Clean** HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed in spray gun longer than 24 hours.

**ACTIVATOR USED: PC40A**



**MIX 4 PART SEALER with 1 PART ACTIVATOR**

Painters Choice Technologies PC-40W Rev. 9/12  
866-228-6528

<b>Appearance:</b>	White, Black and Grey
<b>Flash point:</b>	0 °F TCC
<b>Pot life:</b>	2 hours
<b>Recommended Build:</b>	1 mil DFT
<b>Mix Ratio:</b>	4:1
<b>Weight Solids:</b>	27-55%
<b>Coverage 1 mil.:</b>	550 sq. ft.
<b>Sprayability Viscosity:</b>	15-18 sec. #2 Zahn
<b>V.O.C.:</b>	RTS 3.5 lbs./Gal mixed 4:1